

Work Order ID 106967

106967

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Wednesday, September 11, 2013 3:57:28 PM

Item ID: PB67-43001-285 Accept *N9000040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Upper Tube, Blade Positioner
 Start Date: 9/11/2013 Start Qty: 3.00 *3* Cust Item ID:
 Required Date: 9/11/2013 Req'd Qty: 3.00 *3* Customer:
 Reference: repaint *REWORK*

Approvals: Process Plan: *mf* Date: *13-9-11* Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
B67-43001	C

190 Green Sandtex(Ref:4.3.5.8) per QSI005 4.3 0.00

190

Powdercoat

Memo 0.00

Powder Coating

pull from stock ob67-43001-285 x 3 b99963

scuff and repowdercoat

Start Time: 9:00 3X SM/Blade/12
Temp: 3200F
Finish Time: 13:30
13-9-11

200

QC3- Inspect Part Finish 0.00

200

QC

Memo 0.00

Quality Control

3 6 13-9-12

210

Identify as per dwg & Stock Location: *MEZZ* 0.00

210

Packaging

Memo 0.00

Packaging

Cpl 13-9-12 3X

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Item ID: PB67-43001-285 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Upper Tube, Blade Positioner
Start Date: 9/11/2013 Start Qty: 3.00 ***3*** Cust Item ID:
Required Date: 9/11/2013 Req'd Qty: 3.00 ***3*** Customer:
Reference: repaint

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
220	QC21- Final Inspection - Work Order Release	0.00							
220									
QC	Memo	0.00							
Quality Control									

13/9/13 *[Signature]*

AB-09-12

Picklist Print

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Work Order ID: 106967

Parent Item: PB67-43001-285

Start Date: 9/11/2013

Required Date: 9/11/2013

Parent Item Name: Upper Tube, Blade Positioner

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP Rev:A 08-06-27 new issue DD verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
PB67-43001-285 Upper Tube, Blade Positioner		Manufactured	No				Each	3.0000		3			

Location

ST209a

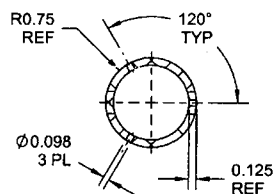
99963

Loc Qty

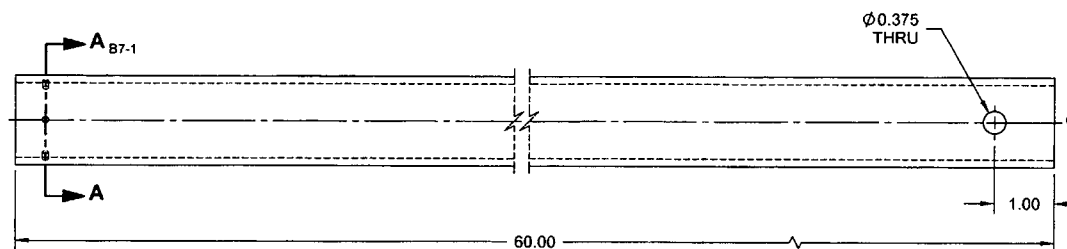
3
3

Loc Code

MF 13-9-1



SECTION A-A C5-1



B67-43001-285 UPPER TUBE, BLADE POSITIONER

RELEASED
2009-09-24
MP

NOTES:

- 1) MATERIAL: 6061-T6 OR 6061-T62 ALUMINUM TUBING
PER WW-T-700/6 OR AMS4080 OR AMS 4082 OR
AMS-QQ-A-200/8 OR AMS-QQ-A-225/8
REF. DART SPEC. M6061T6T1.500W.125
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 3.16 lbs

C	REDRAWN PREMIER AVIATION DRAWING IAW DART QSI 018 AND QSI 043. FOR PREVIOUS REVISIONS, REFER TO SHEET 37 OF PREMIER AVIATION DRAWING No. B67-43001. REASON: SEE PAR#09-011.		MB	09.02.27
REV.	DESCRIPTION		BY	DATE
DESIGN	RW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	<i>AS</i>			
CHECKED	<i>AS</i>	DRAWING NO. B67-43001-285		REV. C
MFG. APPR.	<i>AS</i>	TITLE		SCALE
APPROVED	<i>AS</i>	UPPER TUBE, BLADE POSITIONER		NTS
DE APPR.	N/A			
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